

DETENT OPTION MAINTENANCE

Detent option's ball spring plunger is a maintenance item, not covered under standard product warranty.

1. Disengage plant air from unit. Remove tooling from unit ram.
2. Remove shroud screws. Remove shroud.
3. Note location of plunger. Unit body features holes on both sides for detent option. Plunger is installed according to rap/rigid coupler option. Units with rigid coupler option, plunger will be located as shown below. Units with rap coupler option, plunger will be on opposite side. A set screw is installed in non-plunger hole.
4. Remove plunger noting depth in unit body.
5. Clean any debris from unit.
6. Install new plunger to same depth as old. Plunger includes thread locking element. Do not install plunger deeper than original plunger.
7. Install shroud with shroud screws.
8. Engage plant air, making sure lines are free of contaminants.

