







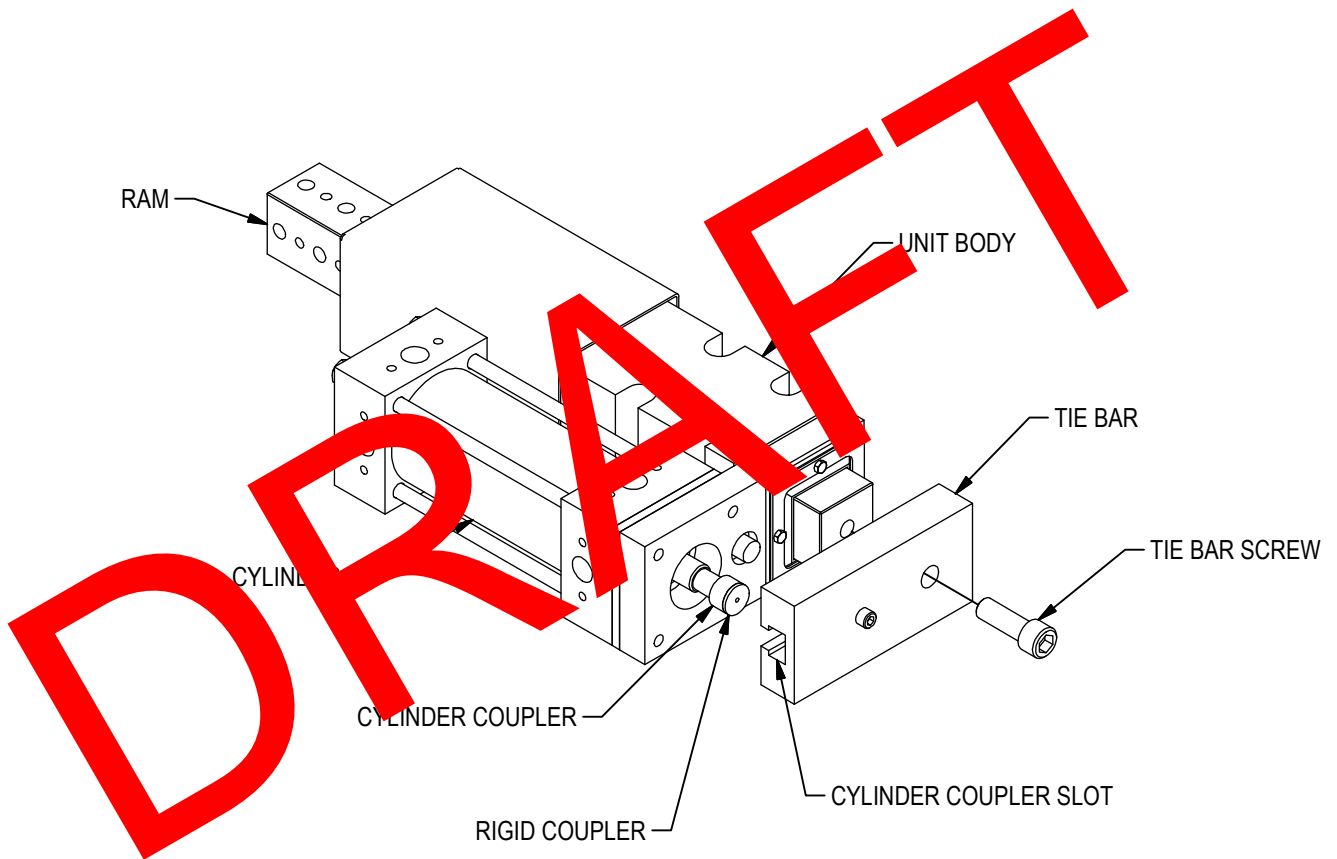


## RAP TO RIGID CONVERSION FOR SB SERIES SIDE-BY-SIDE SHOT PINS

1. REMOVE AIR LINE, RELEASE AIR PRESSURE. MOVE RAM TO RETRACTED POSITION.
2. REMOVE TIE BAR SCREW.
3. SLIDE TIE BAR AWAY FROM CYLINDER COUPLER.
4. RIGID COUPLER IS INSTALLED TO CYLINDER COUPLER FOR RIGID OPTION. RIGID COUPLER IS REMOVED FOR RAP OPTION.

### NOTE

RAP OPTION DECREASES RAM RETRACT STROKE BY 2mm ON SB2 & SB4; 3mm ON SB6.  
SEE CATALOG FOR DETAILS.



5. REASSEMBLE UNIT, REVERSING STEPS 1, 2, 3.