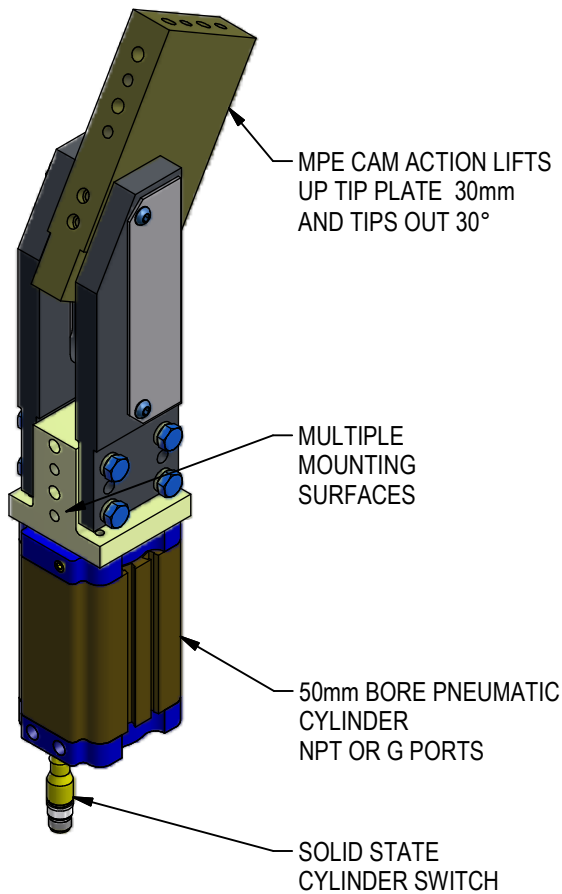


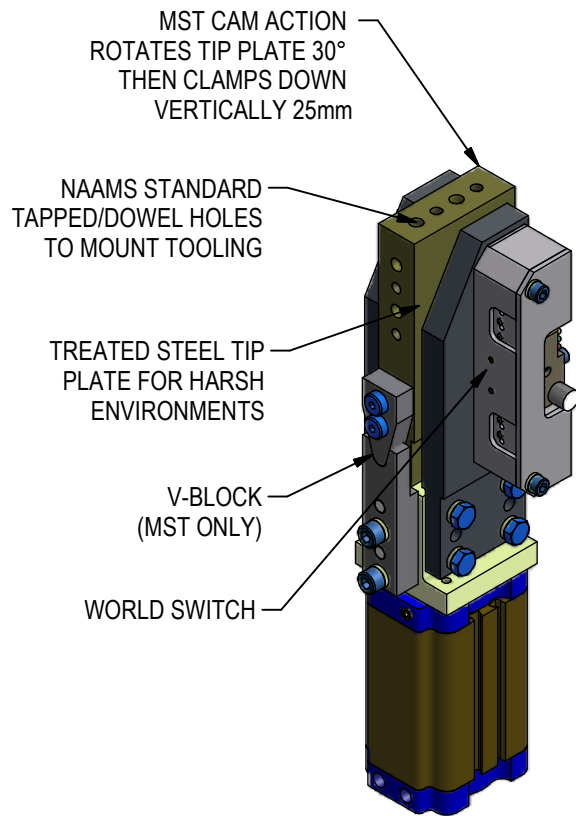
## MPE PART EJECTOR MST PART POSITIONER



### MPE

ONE ACTUATOR TO LIFT AND TIP TO EJECT

U.S. Patent 6918280 B2



### MST

ONE ACTUATOR TO POSITION AND CLAMP

V-BLOCK ASSURES REPEATABILITY

RELEASED 5/5/16

# ORDERING INFORMATION

NOTE: ALL BOXES MUST BE FILLED IN FOR A COMPLETE PART NUMBER

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**Series** \_\_\_\_\_

**Actuator** \_\_\_\_\_

- 30 50mm Bore with NPT Ports
- 31 50mm Bore with G Ports

**Switch Options - See Sheet 5** \_\_\_\_\_

**World Switch Position** \_\_\_\_\_

- 1 No World Switch (when selecting Solid State Cylinder Switch)
- 2 Switch @ Position 2
- 4 Switch @ Position 4

**Port Position** \_\_\_\_\_

- A Port @ Position 1
- B Port @ Position 2
- C Port @ Position 3
- D Port @ Position 4

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**Series** \_\_\_\_\_

**Actuator** \_\_\_\_\_

- 30 50mm Bore with NPT Ports
- 31 50mm Bore with G Ports

**V-Block Mount (on MST ONLY)** \_\_\_\_\_

- A Shown below
- B V-Block mounted on opposite side of MST

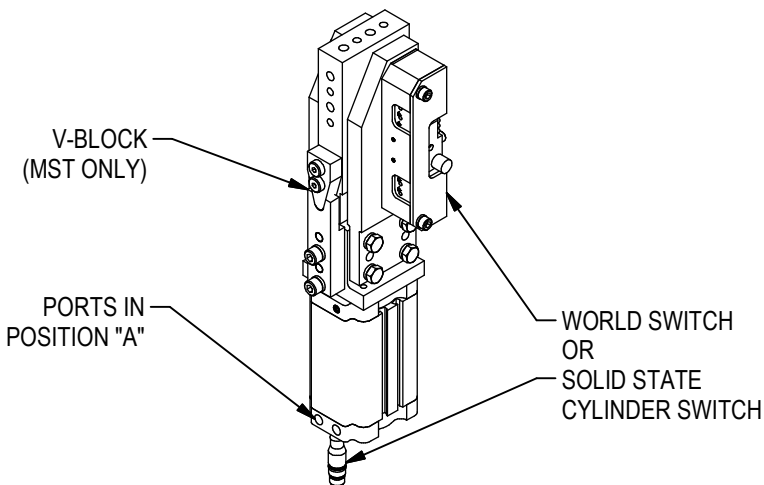
**Switch Options - See Sheet 5** \_\_\_\_\_

**World Switch Position** \_\_\_\_\_

- 1 No World Switch (when selecting Solid State Cylinder Switch)
- 2 Switch @ Position 2
- 4 Switch @ Position 4

**Port Position** \_\_\_\_\_

- A Port @ Position 1
- B Port @ Position 2
- C Port @ Position 3
- D Port @ Position 4



UNIT WEIGHTS	
UNIT	WEIGHT**
MPE	16.5 LBS
MST	17.4 LBS

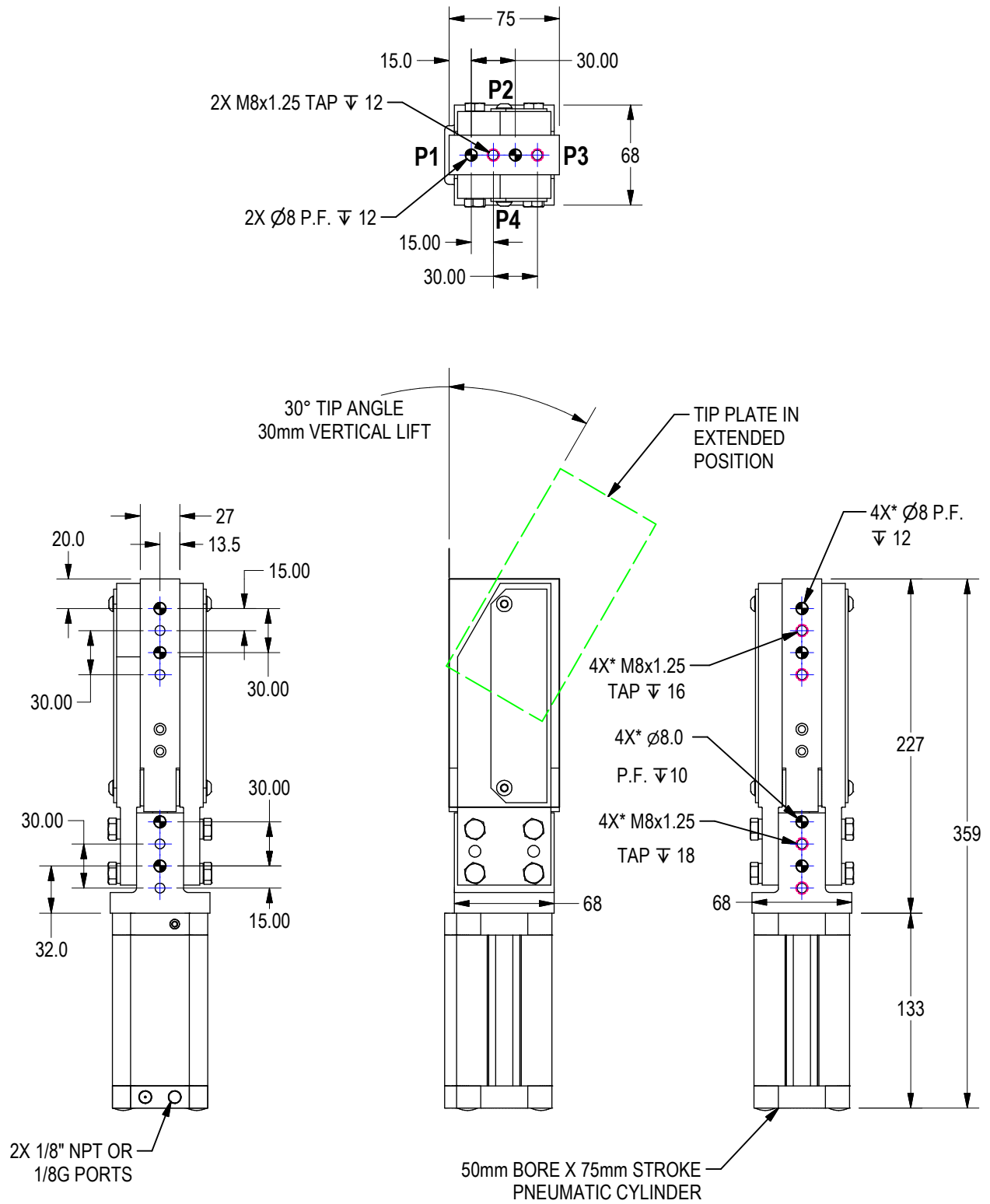
\*\*WEIGHTS SHOW ARE APPROXIMATE  
AND VARY WITH OPTIONS

(DO NOT SCALE DRAWING)

ENGINEERED PRODUCTS

800-229-0890 [www.welkerproducts.com](http://www.welkerproducts.com)

# MPE GENERAL DIMENSIONS



**100 in lbf MAX TORQUE**

**UNIT WEIGHT: 17 LBS.**  
(VARIES WITH OPTIONS)

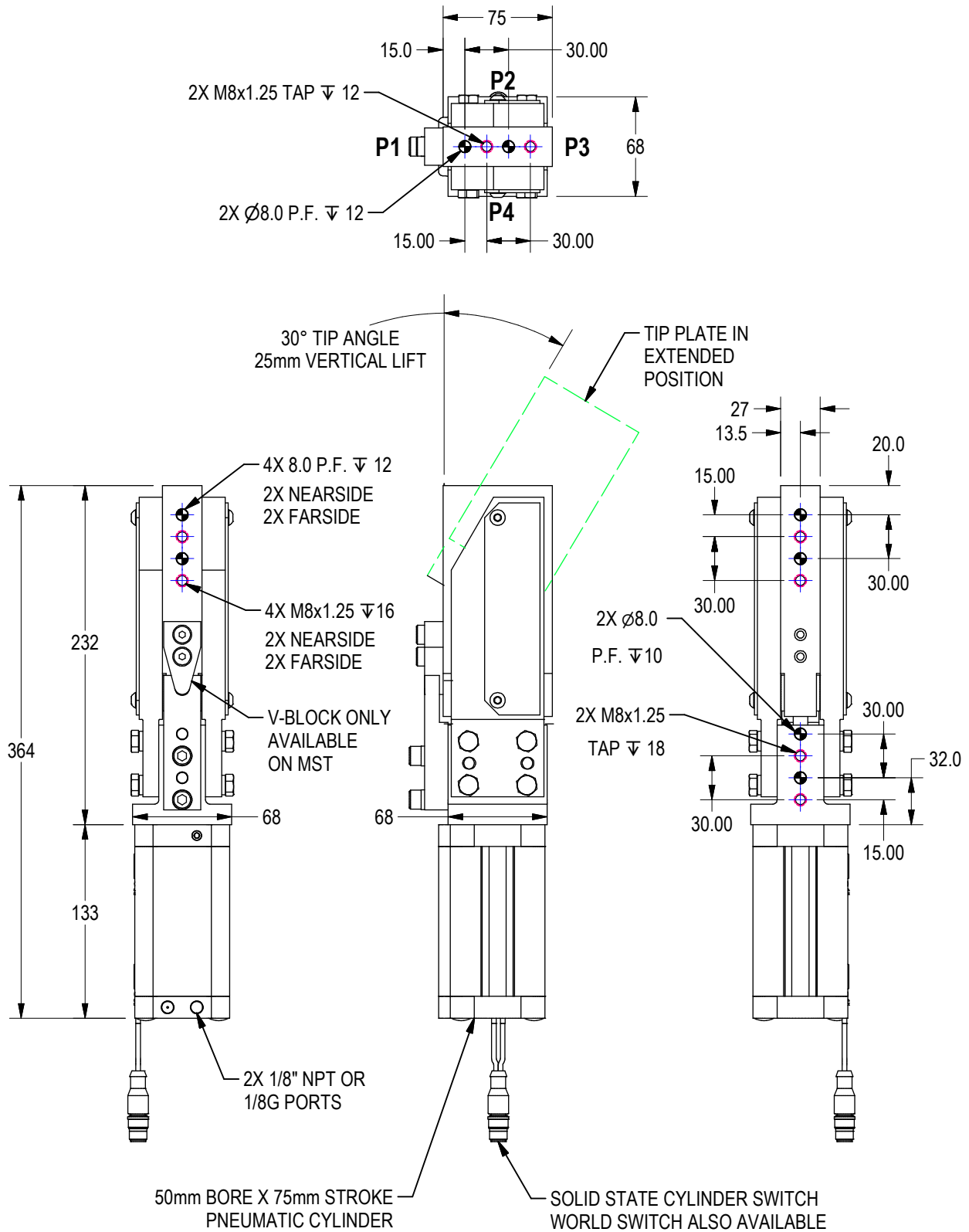
\* 2X NEARSIDE  
2X FAR SIDE

SHEET 3

(DO NOT SCALE DRAWING)

**WELKER**  
ENGINEERED PRODUCTS  
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# MST GENERAL DIMENSIONS



**100 in lbf MAX TORQUE**

**UNIT WEIGHT: 17.4 LBS**  
(VARIES WITH OPTIONS)

SHEET 4

(DO NOT SCALE DRAWING)

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# SWITCH OPTIONS

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**Switch Options**

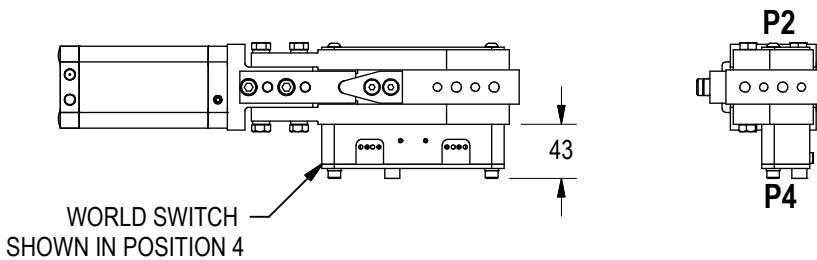
- L3 Solid State Cylinder Switch - see chart below
- AE World Switch - see chart below

**World Switch Position**

- 1 No World Switch (when selecting Cylinder Switch)
- 2 Switch @ Position 2
- 4 Switch @ Position 4

Order Number SO1 (E)XTEND or SO1 (R)ETRACT				
	99	Part Number	Manufacturer	Description
<b>World Switches</b>		Sw itch Ready		Customer Supplied Sw itch. Prepared for sw itches below :
	<b>AE or AR</b>	Ni2-Q6.5-AP6-0.1-FS 4.4X3/S304	Turck	3-Wire, 4-Pin, DC M12 X 1 (PNP) Quick Disconnect
	<b>BE or BR</b>	Ni2-Q6.5-ADZ32-0.1-FSB 5.4X4/S304	Turck	4-Wire, 5-Pin, AC/DC 1/2-20 (N.O.) Quick Disconnect
	<b>CE or CR</b>	Ni2-Q6.5-AN6-0.1-FS 4.4X3/S304	Turck	3-Wire, 4-Pin, DC M12 X 1 (NPN) Quick Disconnect
	<b>DE or DR</b>	NBN2-F581-100S6-E8-V 1	Pepperl & Fuchs	3-Wire, 4-Pin, DC M12 X 1 (PNP) Quick Disconnect
	<b>EE or ER</b>	BES-Z02KR2-PSC20F-P100-S04-V	Balluff	3-Wire, 4-Pin, DC M12 X 1 (PNP) Quick Disconnect
	<b>JE or JR</b>	IN5374	Efector	4-Wire, 4-Pin, DC M12 X 1 (PNP) Quick Disconnect
	Order Number	Part Number	Manufacturer	Description
<b>Cylinder Switches</b>	<b>L3</b>	SWITCH L3 L3 sw itch is w eld field immune, comparable to World Sw itches	Welker	4-Wire, 4-Pin, DC M12 X 1 (PNP) Quick Disconnect
	<b>L5</b>	MK5113 (This is a single sensor sw itch: 2 sw itches are installed per cylinder)	ifm Efector	3-Wire, 4-Pin, DC M12 X 1 (NPN) Quick Disconnect

**Standard Switch Option - All other options may affect price and delivery**



(DO NOT SCALE DRAWING)

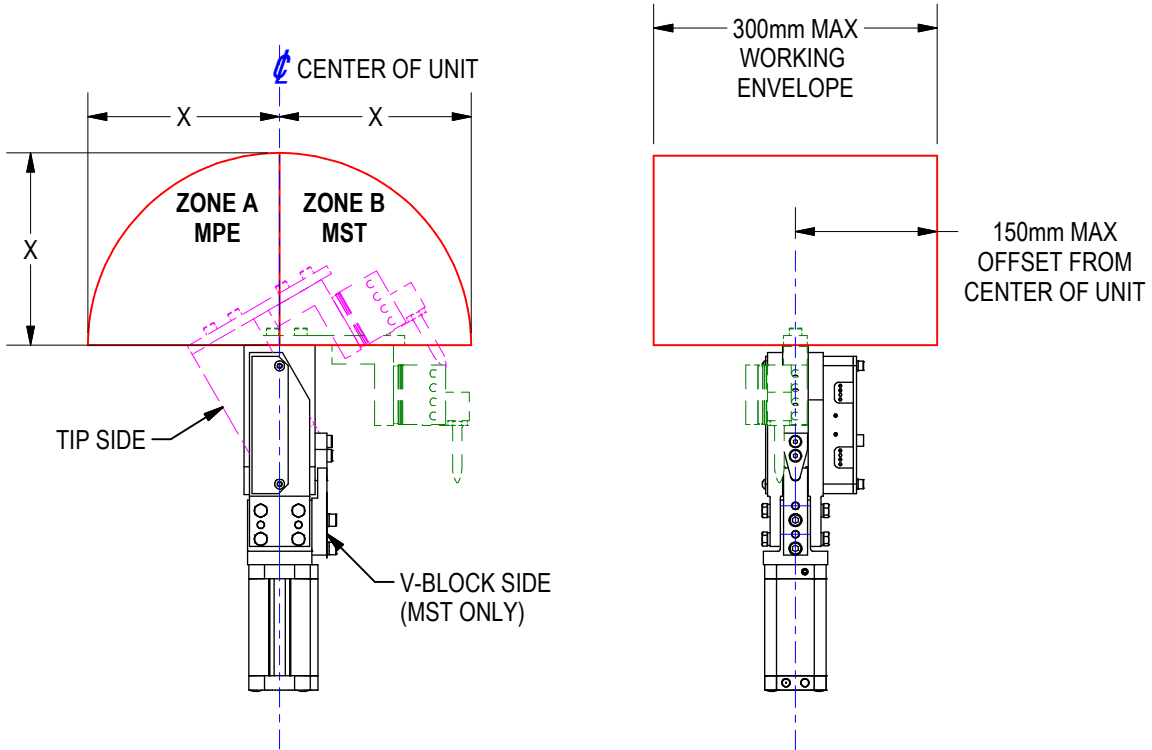
**ENGINEERED PRODUCTS**

800-229-0890 [www.welkerproducts.com](http://www.welkerproducts.com)

# MPE PART EJECTOR & MST PART POSITIONER APPLICATION DATA

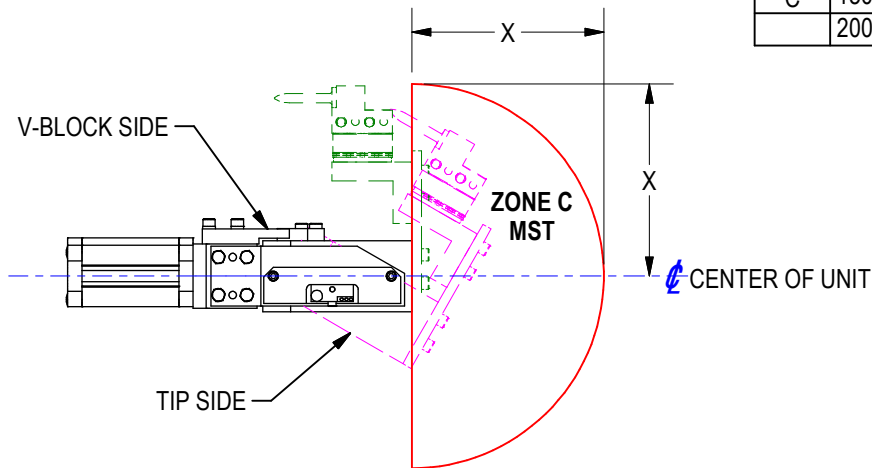
## VERTICAL APPLICATIONS: MPE & MST

**NOTE: CENTER OF GRAVITY AND PART CONTACT TOOLING MUST BE WITHIN DESIGNATED ZONE MAXIMUMS.**



ZONE	DIM X	MAX LOAD
A	150mm (6")	15 LBS @ 60 PSI
	150mm (6")	15 LBS @ 80 PSI
	200mm (8") MAX	15 LBS @ 80 PSI
B	200mm (8")	25 LBS @ 60 PSI
	200mm (8")	30 LBS @ 80 PSI
C	150mm (6")	15 LBS @ 60 PSI
	200mm (8") MAX	10 LBS @ 80 PSI

## HORIZONTAL APPLICATIONS: MST ONLY



(DO NOT SCALE DRAWING)

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## MPE PART EJECTOR & MST PART POSITIONER: REQUIRED CRITERIA FOR APPLICATION APPROVAL

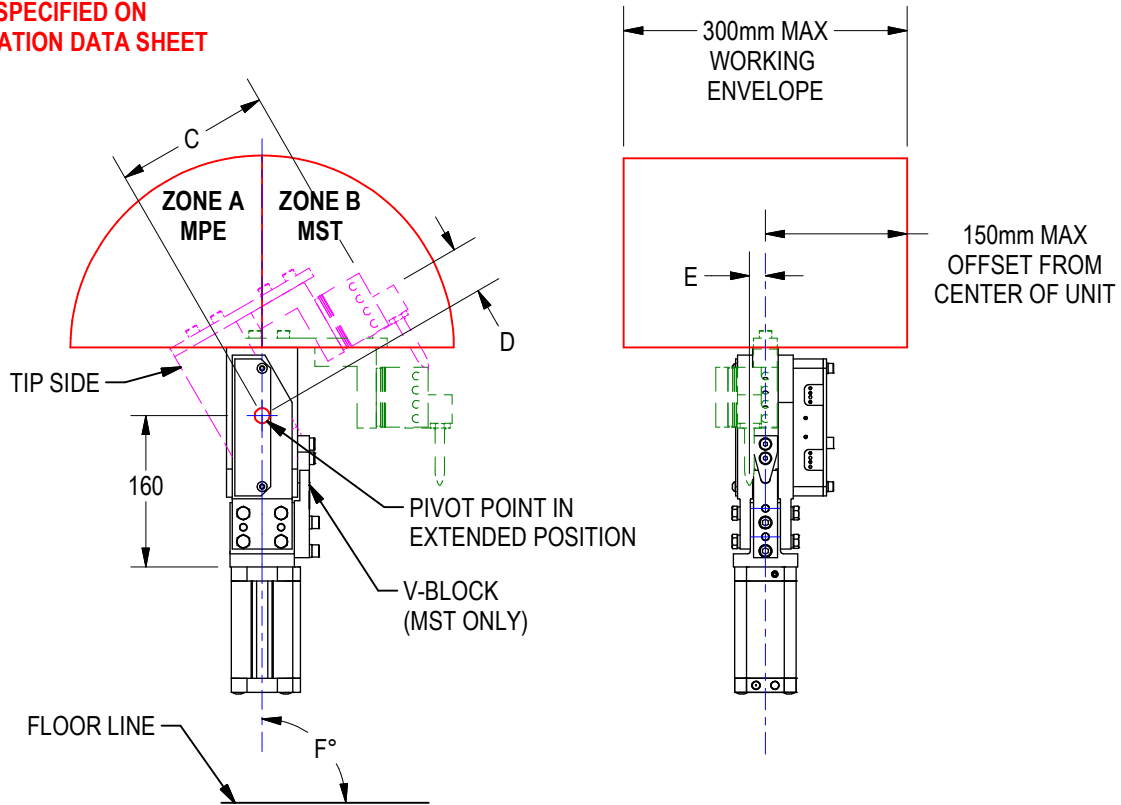
APPLICATION DATA MUST BE SUBMITTED FOR WELKER APPROVAL WITH THE FOLLOWING CRITERIA FOR ALL PART EJECTOR AND PART POSITIONER APPLICATIONS. PLEASE ATTACH THIS WORKSHEET TO YOUR BUY OFF AND INCLUDE A MINIMUM OF TWO SCREEN SHOTS OF YOUR APPLICATION WITH UNIT TIP PLATE IN EXTENDED POSITION.

**FLOW CONTROLS ARE REQUIRED FOR ALL APPLICATIONS.**

REF	DESCRIPTION	VALUE
	WELKER UNIT PART NUMBER	
	WEIGHT/MASS OF LOAD (TOOLING PLUS PARTS)	lbf
C	DISTANCE FROM PIVOT POINT TO LOAD CENTER OF GRAVITY	mm
D	DISTANCE FROM PIVOT POINT TO LOAD CENTER OF GRAVITY	mm
E	DISTANCE FROM CENTER OF UNIT TO LOAD CENTER OF GRAVITY	mm
F	ORIENTATION OF UNIT TO FLOOR	°

**PLEASE SUBMIT VIEWS BELOW FOR APPROVAL**

**LOAD MUST BE WITHIN LIMITS SPECIFIED ON APPLICATION DATA SHEET**



WELKER APPROVAL			
SUBMITTED BY		DATE	
PHONE NUMBER(S)		EMAIL	
COMPANY NAME		PROGRAM	
WELKER APPROVAL BY		DATE	

ACTUATOR	EXTEND TORQUE	RETRACT TORQUE
50mm BORE CYLINDER	100in-lbf	

(DO NOT SCALE DRAWING)

